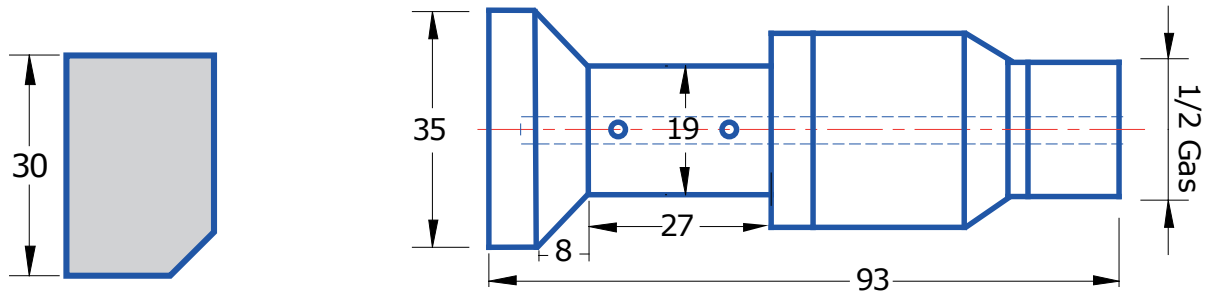


CNC TOOLING PARAMETERS

E PROFILE 20Ø 1/2 GAS- 30MM SLAB BOTTOM



CODES AND POSITIONS

Pos	Description	Vetro Code
Pos 1 Diamond H/S Iron	E Profile 8mm Bevel Bottom 20Ø 1/2 gas Pos 1	ST-0112
Pos 2 Diamond H/S Iron	E Profile 8mm Bevel Bottom 20Ø 1/2 gas Pos 2	ST-0113
Pos 3 Diamond H/S Iron	E Profile 8mm Bevel Bottom 20Ø 1/2 gas Pos 3	ST-0114
Pos 4 Diamond H/S Iron	E Profile 8mm Bevel Bottom 20Ø 1/2 gas Pos 4	ST-0115
Pos 5 Rubber Polish Wheel	E Profile 8mm Bevel Bottom 20Ø 1/2 gas Pos 5 A Class	RP-0079
Pos 6 Rubber Polish Wheel	E Profile 8mm Bevel Bottom 20Ø 1/2 gas Pos 6 A Class	RP-0080
Pos 7 Rubber Polish Wheel	E Profile 8mm Bevel Bottom 20Ø 1/2 gas Pos 7 A Class	RP-0081

PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Continuous	6000	0.8-1	2max
Pos 2	Continuous	6000	0.8-1	0.2
Pos 3	Continuous	6000	0.8-1	0.15
Pos 4	Continuous	6000	0.8-1	0.1
Pos 5	Rubber	2500	0.6	0.05
Pos 6	Rubber	2500	0.6	0.03
Pos 7	Rubber	2500	0.6	0.02

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