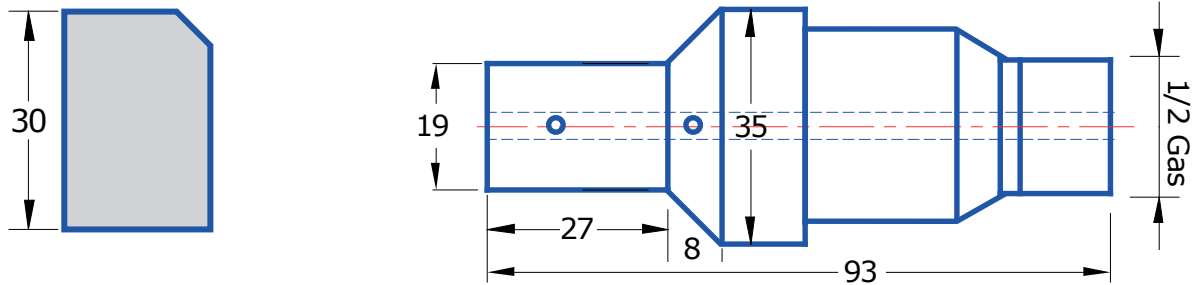


# CNC TOOLING PARAMETERS

E PROFILE 20Ø 1/2 GAS- 30MM SLAB TOP



## CODES AND POSITIONS

Pos	Description	Vetro Code
Pos 1 Diamond H/S Iron	E Profile 8mm Bevel Top 20Ø 1/2 gas Pos 1	ST-0100
Pos 2 Diamond H/S Iron	E Profile 8mm Bevel Top 20Ø 1/2 gas Pos 2	ST-0101
Pos 3 Diamond H/S Iron	E Profile 8mm Bevel Top 20Ø 1/2 gas Pos 3	ST-0102
Pos 4 Diamond H/S Iron	E Profile 8mm Bevel Top 20Ø 1/2 gas Pos 4	ST-0103
Pos 5 Rubber Polish Wheel	E Profile 8mm Bevel Top 20Ø 1/2 gas Pos 5 A Class	RP-0073
Pos 6 Rubber Polish Wheel	E Profile 8mm Bevel Top 20Ø 1/2 gas Pos 6 A Class	RP-0074
Pos 7 Rubber Polish Wheel	E Profile 8mm Bevel Top 20Ø 1/2 gas Pos 7 A Class	RP-0075

## PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Continuous	6000	0.8-1	2max
Pos 2	Continuous	6000	0.8-1	0.2
Pos 3	Continuous	6000	0.8-1	0.15
Pos 4	Continuous	6000	0.8-1	0.1
Pos 5	Rubber	2500	0.6	0.05
Pos 6	Rubber	2500	0.6	0.03
Pos 7	Rubber	2500	0.6	0.02

CALL US ON 01268 766807

or visit our website [www.vetrotooling.com](http://www.vetrotooling.com)  
email us [sales@vetrotooling.com](mailto:sales@vetrotooling.com)