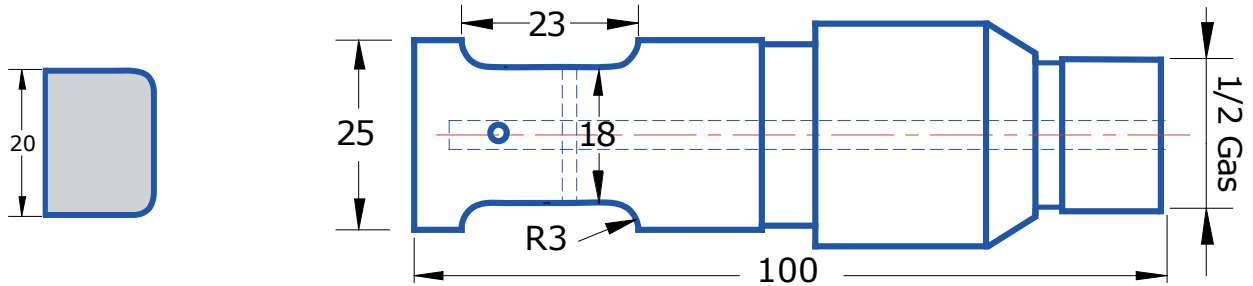


CNC TOOLING PARAMETERS

T23 PROFILE R3 20Ø 1/2 GAS - 20MM SLAB



CODES AND POSITIONS

Pos	Description	Vetro Code	
Pos 1	Diamond H/S Iron	T23 R3 Profile 20Ø 1/2 gas Pos 1	ST-0011
Pos 2	Diamond H/S Iron	T23 R3 Profile 20Ø 1/2 gas Pos 2	ST-0012
Pos 3	Diamond H/S Iron	T23 R3 Profile 20Ø 1/2 gas Pos 3	ST-0013
Pos 4	Diamond H/S Iron	T23 R3 Profile 20Ø 1/2 gas Pos 4	ST-0014
Pos 5	Rubber Polish Wheel	T23 R3 Profile 20Ø 1/2 gas Pos 5 A Class	RP-0007
Pos 6	Rubber Polish Wheel	T23 R3 Profile 20Ø 1/2 gas Pos 6 A Class	RP-0008
Pos 7	Rubber Polish Wheel	T23 R3 Profile 20Ø 1/2 gas Pos 7 A Class	RP-0009

PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Continuous	6000	0.8-1	1max
Pos 2	Continuous	6000	0.8-1	0.2
Pos 3	Continuous	6000	0.8-1	0.15
Pos 4	Continuous	6000	0.8-1	0.1
Pos 5	Rubber	2500	0.6	0.05
Pos 6	Rubber	2500	0.6	0.03
Pos 7	Rubber	2500	0.6	0.02

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