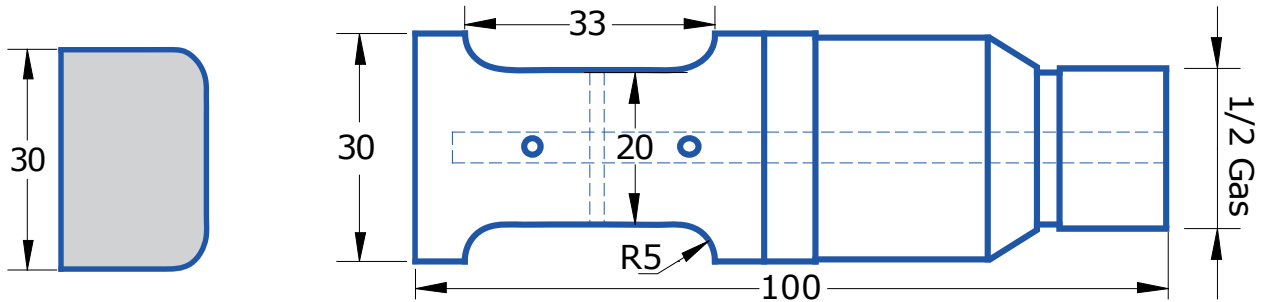


CNC TOOLING PARAMETERS

T33 PROFILE R5 20Ø 1/2 GAS - 30MM SLAB



CODES AND POSITIONS

Pos	Description	Vetro Code
Pos 1 Diamond H/S Iron	T33 R5 Profile 20Ø 1/2 gas Pos 1	ST-0019
Pos 2 Diamond H/S Iron	T33 R5 Profile 20Ø 1/2 gas Pos 2	ST-0020
Pos 3 Diamond H/S Iron	T33 R5 Profile 20Ø 1/2 gas Pos 3	ST-0021
Pos 4 Diamond H/S Iron	T33 R5 Profile 20Ø 1/2 gas Pos 4	ST-0022
Pos 5 Rubber Polish Wheel	T33 R5 Profile 20Ø 1/2 gas Pos 5 A Class	RP-0013
Pos 6 Rubber Polish Wheel	T33 R5 Profile 20Ø 1/2 gas Pos 6 A Class	RP-0014
Pos 7 Rubber Polish Wheel	T33 R5 Profile 20Ø 1/2 gas Pos 7 A Class	RP-0015

PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Continuous	6000	0.8-1	1max
Pos 2	Continuous	6000	0.8-1	0.2
Pos 3	Continuous	6000	0.8-1	0.15
Pos 4	Continuous	6000	0.8-1	0.1
Pos 5	Rubber	2500	0.6	0.05
Pos 6	Rubber	2500	0.6	0.03
Pos 7	Rubber	2500	0.6	0.02

CALL US ON 01268 766807

or visit our website www.vetrotooling.com
email us sales@vetrotooling.com