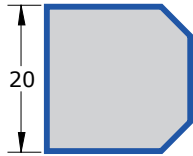


CNC TOOLING PARAMETERS

X24-16 PROFILE 20Ø - 20MM SLAB



CODES AND POSITIONS

Pos	Description	Vetro Code
Pos 1 Diamond H/S Iron	X24/16 Profile 20Ø 1/2gas Pos 1	ST-0228
Pos 2 Diamond H/S Iron	X24/16 Profile 20Ø 1/2gas Pos 2	ST-0229
Pos 3 Diamond H/S Iron	X24/16 Profile 20Ø 1/2gas Pos 3	ST-0230
Pos 4 Diamond H/S Iron	X24/16 Profile 20Ø 1/2gas Pos 4	ST-0231
Pos 5 Rubber Polish Wheel	X24/16 Profile 20Ø Pos 5 D1-20	RP-0159
Pos 6 Rubber Polish Wheel	X24/16 Profile 20Ø Pos 6 D1-20	RP-0160
Pos 7 Rubber Polish Wheel	X24/16 Profile 20Ø Pos 7 D1-20	RP-0161

PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Continuous	6000	0.8-1	1max
Pos 2	Continuous	6000	0.8-1	0.2
Pos 3	Continuous	6000	0.8-1	0.15
Pos 4	Continuous	6000	0.8-1	0.1
Pos 5	Rubber	2500	0.6	0.05
Pos 6	Rubber	2500	0.6	0.03
Pos 7	Rubber	2500	0.6	0.02

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